

In the Abstract

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ABSTRACT OF THE DISCLOSURE

A method of constructing a hard suitcase including forming a shaped base portion and a shaped lid portion from a plastics material of such characteristic that the portions retain their intended shape, and attaching to each of said portions the respective zipped portions of a zip fastener arrangement by a stitching operation involving a securing thread. A further Zip arrangement provided between the Zip arrangement and the lid portion enables increase in the storage volume of the case.